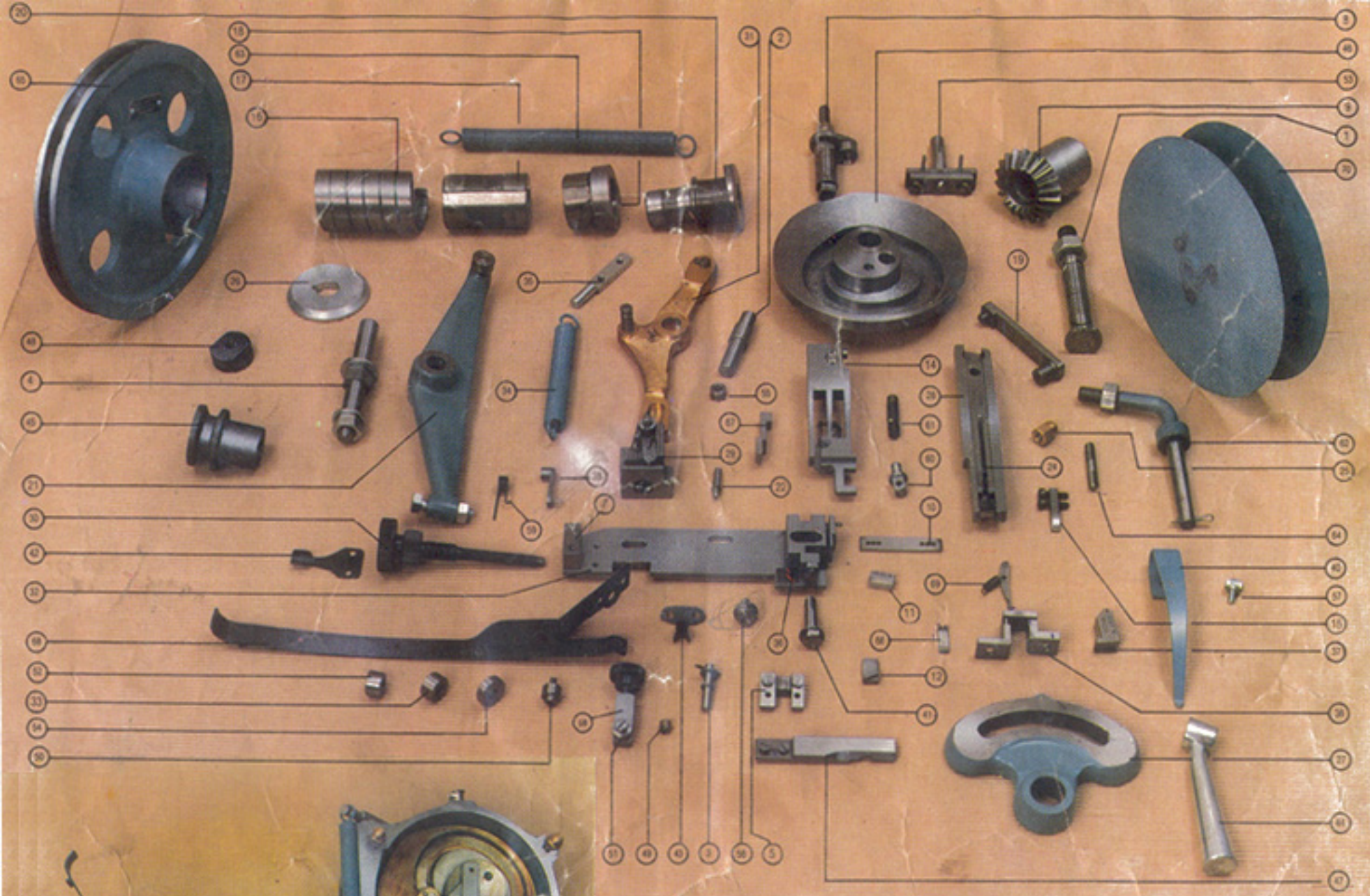


SUPER SHEAR LINE



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|---------------------------------|---|--|-------------------------------|
| 1. AXIS PIN FOR CAM | 21. CLINCHER LEVER WITH BOLT | 41. LONG SCREW | 61. SPRING FOR CUT-OFF-SLIDE |
| 2. AXIS PIN FEED LEVER | 22. CENTRE PIN FOR SPRING | 42. LOCKING SPRING AS 129 | 62. STAND FOR WIRE SPOOL |
| 3. AXIS PIN FOR FS 102 | 23. CLINCHER DIE FOR BOTTOM | 43. LOCKING SPRING AS 130 | 63. TREADLE SPRING |
| 4. AXIS PIN FOR CLINCHER LEVER | 24. DRIVER 12 x 25 | 44. LOCKING HANDLE | 64. TOP STUD |
| 5. BACK PLATE 12 x 25 | 25. DOOM NUT | 45. MOTOR PULLEY | 65. 'Y' BELT PULLEY 3/8" (Dh) |
| 6. BACK PLATE FOR ANGULAR | 26. END PLATE | 46. MAIN CAM WITH BEVEL | 66. WIRE GUIDE |
| 7. BLOCK FOR SCREW | 27. ECCENTRIC ADJUSTER | 47. PUSH BAR FRONT PORTION | 67. WIRE GRIPPER |
| 8. BRAKE PLATE WITH CLUTCH BOLT | 28. FORMER DRIVER WITH STAPPLE SUPPORT | 48. PHILEDUS NUT | 68. WIRE GUIDE SPRING |
| 9. BEVEL GEAR FOR MAIN CAM | 29. FEEDER BLOCK | 49. ROLLER FOR FEEDER | 69. WIRE HOLDER WITH SPRING |
| 10. CUTTING KNIFE | 30. FEED ADJUSTING SCREW | 50. ROLLER WITH SCREW NO. 11 | 70. WIRE SPOOL |
| 11. CUTTING TUBE 12 x 25 | 31. FEED LEVER (GUN METAL) | 51. ROLLER WITH SCREW NO. 11 | |
| 12. CLINCHER RAM 12 x 25 | 32. FEEDER SLIDE WITH SCREW, BLOCK & SPRING | 52. ROLLER FOR CUT-OFF-SLIDE | |
| 13. CLINCHER RAM ANGULAR | 33. FORMER ROLLER | 53. REBOUND PAWL | |
| 14. CUT-OFF SLIDE | 34. FEED RETURN SPRING | 54. ROLLER FS 133 | |
| 15. CAM PLATE | 35. FEED SPRING ACHORAGE | 55. ROLLER FEED LEVER | |
| 16. CLUTCH SPRING | 36. GRIPPER BLOCK | 56. SHORT SCREW | |
| 17. CLUTCH SLEEVE | 37. LOOP BAR 12 x 25 | 57. SCREW FOR LOOP BAR SPRING | |
| 18. CLUTCH PAWL | 38. LOOP BAR SUPPORTER | 58. SLIDER WITH ADJUSTING NUT & ROLLER | |
| 19. CONNECTING LINK | 39. LEVER FOR FEEDER (SMALL LINK) | 59. SPRING FS 101 | |
| 20. CLINCHER CAM | 40. LOOP BAR SPRING | 60. STOP PIN FOR SPRING | |

